

Flooring

# Long Board












04/2024 B LD EN 15

**Schotten  
& Hansen**

Nature Refined.

# Long Board

## Product specifications

<b>Description</b>	Construction: Three-layer engineered board Top-Layer: Oak veneer, other types of wood on request Carrier: Softwood
<b>Length<sup>1</sup></b>	2450-5000 mm, in steps of 500 mm <sup>2</sup> ; short length share (1450 mm, 1950 mm) up to 10%.
<b>Width<sup>1</sup></b>	160-360 mm in fine selection 160-420 mm in medium selection 200-360 mm in coarse selection. In steps of 20 mm
<b>Thickness<sup>1</sup></b>	19 mm <sup>3</sup> (± 0.5 mm)
<b>Top-layer<sup>1</sup></b>	4.5 mm (± 0.5 mm); glued waterproof and formaldehyde-free.
<b>Profile processing</b>	Boards are grooved and tongued on the long sides, Face sides of the boards are grooved. Chamfer: approx. 0.7 mm, 30°. Other chamfer options on request.
<b>Surface</b>	Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment. Avoid strongly acidic and alkaline agents.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Performance characteristics<sup>4</sup></b>	 Fire behaviour: Cfl – s1 according to EN 13501-1:2010  Chemical resistance according to EN 13442:2023-04, Method A+B: predominantly no visible changes  Bonding quality JAS 240:2003 (JAS II): Conditions fulfilled  Slip resistance EN 16165:2021-10 Annex B: Class R9, Annex D: Floor system suitable for unrestricted use  Impact sound EN ISO 10140-3:2021-09: 15 dB  <b>CH<sub>2</sub>O</b> Formaldehyde emission according to EN 14342: Class E1, measured according to EN 717- 1  Underfloor heating: Suitable for hot water or electric underfloor heating. Thermal conductivity $\lambda$ [W/(m*K)]: Overall structure with oak veneer 0.13. Thermal resistance R [m <sup>2</sup> K/W]: Overall structure 0.15 (calculated according to EN 14342:2013).  VOC emissions according to AgBB scheme < 1 mg / m <sup>3</sup> 
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Our wood products can be recycled in accordance with category A2 of the Waste Wood Ordinance.

<sup>1</sup> Distribution of lengths and widths according to production requirements.
















<sup>2</sup> Possible fixed lengths: 2450, 3000, 3500, 4000, 4500, 5000 mm

<sup>3</sup> Other total thickness of boards possible on request.

<sup>4</sup> Test reports available on request.

# Long Board

## Edition Oak

	light	medium	dark
Pebble Stone			
Oyster			
Linen			
Smoke			
Mocha			

Special colour possible on request.

## Character Selection<sup>5</sup>

1 Fine (160-360 mm width)	Even and calm wood structure, with few small knots and fine cracks, mended by hand.
2 Medium (160-420 mm width)	Distinct wood structure, with knots, shrinkage and wind cracks, mended by hand.
3 Coarse (200-360 mm width)	Very lively wood structure, with selected knots, distinctive shrinkage and wind cracks, mended by hand.

Up to 5% of the boards may originate from the corresponding neighboring selection.

## Treatment<sup>5</sup>

1 Brushed	Accentuate the wood's typical grain structure by brushing out early wood.
2 Hand-planed	A landscape of small ridges and hollows award the boards a wavy structure for a vivid appearance.
3 Shrunk <sup>6</sup>	Special processes create an expressive surface with the character of naturally aged wood.

2 Medium / 1 Brushed we recommend only for selected colours, e.g. from Edition Oak: Oyster dark, Linen dark, Smoke medium and dark, Mocha medium and dark. With light colours and structured processing, knots can appear dark.



Colour between floorboards is subject to variations and display exhibits or samples, as far as these are due to the natural quality of the used material as well as customary.

<sup>5</sup> Available on request / selectable. Possibly not available in all colours and/or sizes. Customised products on request.

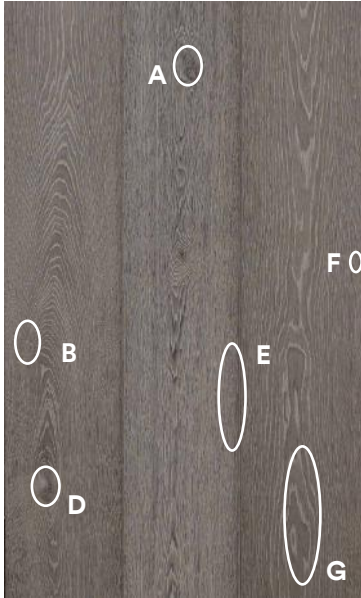
<sup>6</sup> Patented Schotten & Hansen surface treatment.

**Schotten  
& Hansen**

Schotten & Hansen GmbH, August-Moralt-Straße 1, 86971 Peiting, Germany  
T +49 8861 90804-0, kontakt@schotten-hansen.com, www.schotten-hansen.com

**1. Fine**

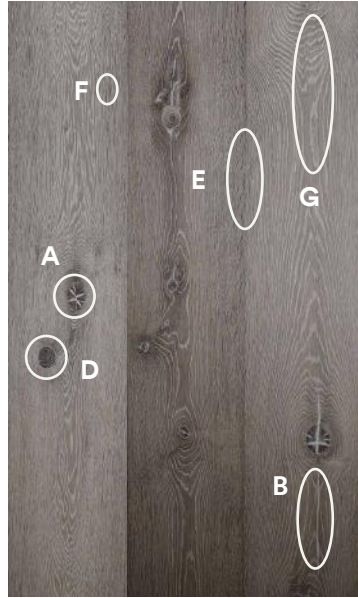
Even and calm wood structure, with few small knots and fine cracks, mended by hand.



Not included: Splay knots, moon rings

**2. Medium**

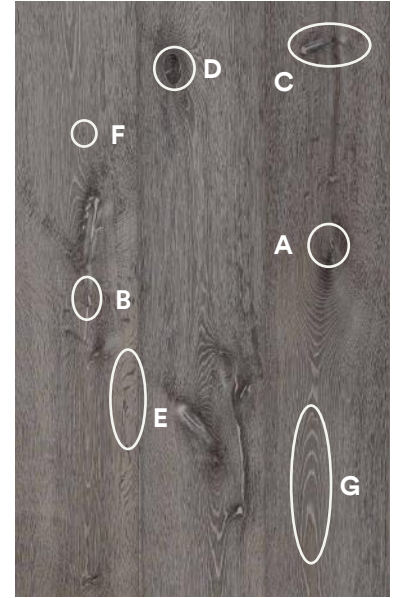
Distinct wood structure, with knots, shrinkage and wind cracks, mended by hand.



Not included: Splay knots

**3. Coarse**

Very lively wood structure, with selected knots, distinctive shrinkage and wind cracks, mended by hand.



**Characteristics**

**A** Knot (intergrown)



Knots firmly intergrown together with the wood tissue. The cracks in a knot are filled by hand.

**B** Cracks



Cracks caused by e.g. growth stresses or mechanical impacts such as wind, frost or dry weather periods are filled by hand, using a specially produced putty, colour matched to the wood colouration.

**C** Splay knots



When a branch is cut along its longitudinal axis, this results in a splay knot, stretching out from the core.

**D** Loose knots



A knothole happens when a knot separates from the wood tissue and drops out. These holes are manually filled with matching wooden implants.

**E** Medullary rays



The flakes are created by the medullary rays of a tree that formerly provided it with water and nutrients. Transversely running rays are more frequently represented in both the medium and coarse grades.

**F** Pinknests



Very small knots, which appear in the form of dots, occasionally in close arrangements in the medium and coarse grade selections.

**G** Cathedral



The wood pores follow the consecutive annual rings. In the medium and coarse selection grades, the otherwise conical curves may also take a wild course.

**H** Moon rings



Late frost periods can cause the formation of moon rings, which appear as visible light rings in the cross-section. These rings occur more often in the medium and coarse grades, which are not depicted in the images above.

The above images symbolise the respective characteristics. These characteristics may appear slightly differently, depending on the chosen treatment and colouration, among other factors. Please note, up to 5% of your order quantity can include planks from an adjacent grade selection.

# Long Board

## Further Information

### Indoor climate and wooden floor

Wood is a natural material that is adjusting to the indoor climate. Wood absorbs moisture from the air and releases it again.

We would like to point out that during the heating period, the floorboards might strongly dry out and thus develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

With the maintenance of a comfortable and healthy indoor climate of 20° C and 50% relative humidity during the heating season, you can largely avoid the negative effects of this natural phenomena.

Thermal- and hygrometers control the air in your rooms easily. In case the air is too dry, suitable measures for humidifying the air must be taken. We recommend you a humidifier control - hygrostat for obtaining a constant air humidity.

Installation should be carried out professionally by a trained Schotten & Hansen partner.

### Bonding

The preparation of the subsoil is to be carried out in accordance with the guidelines of the adhesive manufacturer and relevant DIN standards.

For the bonding of all Schotten & Hansen floor products we recommend a solvent-free and elastic adhesive e.g. BONA Quantum or equivalent product (the parquet adhesive used must be approved by the building authorities).

In the process of glueing, full bonding to the subsoil and a sufficient contact pressure during the setting has to be ensured.

### Bonding on Screed

First, an inspection of the subsoil and the application requirements has to be conducted according to VOB Part B DIN 1961, Part C DIN 18356 and DIN 18202 Table 3, line 4 increased requirement.

Due to the large lengths and widths of some flooring products, increased care is required for the evenness of the subsoil.

### Installation on underfloor heating

All Schotten & Hansen long boards are to be fully bonded with elastic adhesive to underfloor heating. Prior to this, a thorough inspection of the heating screed's readiness for installation has to be carried out – in particular the heating protocol and the details of test points (pursuant to DIN standards) have to be documented by the screed layer. The adhesive must be suitable for bonding on an underfloor heating system.

Please observe the maximum surface temperature of 29° C.

Additionally, during a heating-period the air humidity should be improved. Otherwise the floorboards might strongly dry out and develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

### Important measurements prior to installation:

- Let the unpacked workpieces acclimatise in the final room conditions for approx. one week until the equilibrium moisture content is reached.
- Switch off underfloor heating three days before installation.
- Measure moisture content of the screed.
- Keep room climate constant at 45 % ± 5 % relative air humidity. This also applies for the next few days after the installation (during this time increase underfloor heating by 5° C per day).
- Prepare a heating protocol.

### Screw on wooden substructures

Available wood or particle board, the boards can be obliquely screwed into the spring. The spacing of the joists should not exceed 35 cm. A sufficient sound insulation has to be ensured. Felt or cork strips to the battens limit a creaking noise.

All information on this data sheet is to be considered as advice and is based on empirical investigations according to today's state of the art. Therefore, all provided information on the suitability, processing and application of our products, as well as technical advice and further particulars, do explicitly not release the customer and/or user from verifying the products' suitability by means of their own tests.